## TT 449

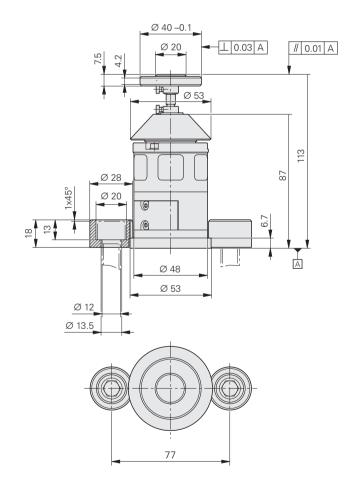
## Tool Touch Probe with Infrared Transmission

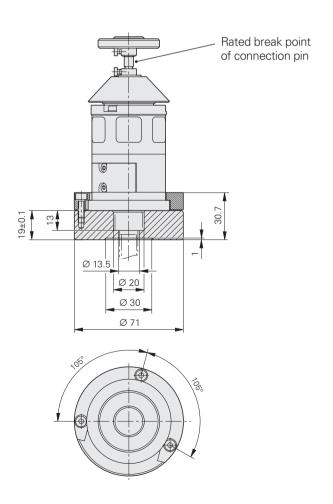


Mounting with fixing clamps included in delivery



Fastening with mounting base accessory





Tolerancing ISO 8015 ISO 2768 - m H < 6 mm: ±0.2 mm

Specifications	TT 449
Probe accuracy	≤ 15 µm
Probe repeatability Repeated probing from one direction	2 $\sigma \le 1~\mu m$ at a probing velocity of 1 m/min Typical values: 2 $\sigma \le 1~\mu m$ at a probing velocity of 3 m/min 2 $\sigma \le 4~\mu m$ at a probing velocity of 5 m/min
Deflection of the probe contact	≤ 5 mm in all directions
Deflection force	Axial: approx. 8 N Radial: approx. 1 N
Probe contact*	Ø 40 mm or Ø 25 mm
Probe velocity	≤ 5 m/min
Protection EN 60 529	IP 67
Operating temperature	10 °C to 40 °C
Storage temperature	-20 °C to +70 °C
Weight	Approx. 0.6 kg
Mounting on the machine table	Fastening by fixing clamps (included in delivery)     Fastening with mounting base (accessory)
Signal transmission	Infrared transmission with 360° range
Transmission angle of infrared signal	0°
Transceiver unit	SE 642
TT switch-on/off	Infrared signal from SE 642
Power supply	2 batteries (rechargeable or nonrechargeable), size <sup>2</sup> / <sub>3</sub> AA or size N <sup>1)</sup> each 1 V to 4 V
Operating time	Continuous duty typically 200 hours with lithium batteries 3.6 V/1 200 mAh (included in delivery)

<sup>\*</sup> Please select when ordering

1) Via adapter, included in delivery

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